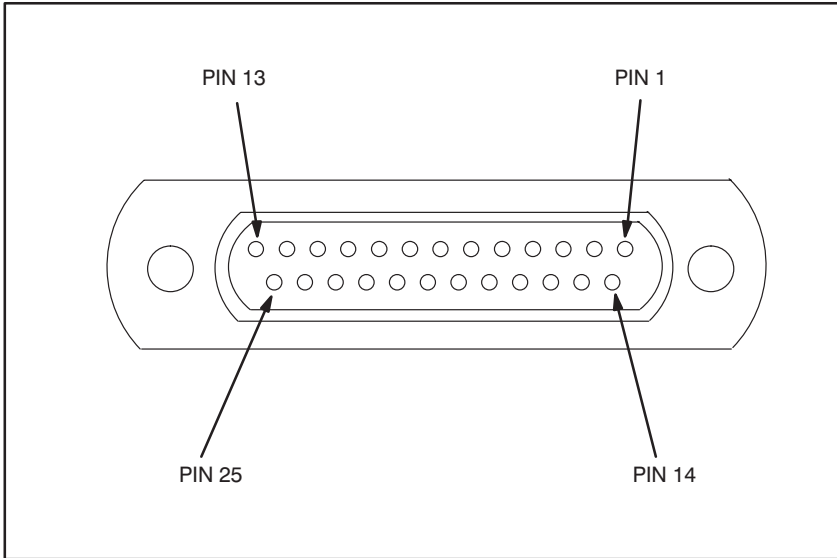


Appendix C

RS-232 Port Pinout



PIN #	SIGNAL
2	XMIT
3	RECV
7	COM

The RS-232 port is used for programming terminal communications with the Remote I/O module, Remote I/O Head, or Remote Drive Interface Head. The programming terminal is connected to this port using an Interface cable (M/N 61C127).