

Index

A

AutoMax window, 1-1

C

Coil Off trigger, 5-14

Coil On trigger, 5-14

Commit command, 5-7

Constants, assigning to instruction parameters, 2-10

D

Data display, 5-6

E

events, 1-8–1-9

G

Global variables, 2-14

Glossary, G-1

I

Instruction palettes
anchoring, A-5
moving, A-4

L

Local variables, 2-14

M

Monitor PC Program command, 5-4

P

Page breaks, 3-7

Page setup, defining, 3-5

Power flow, 5-5
freezing or capturing, 5-13

Print options, setting, 3-4

Printing
defining page setup, 3-5
how Editor prints rungs, 3-6
multiple copies, 3-8
page breaks, 3-7
components of printout, 3-2
range of rungs, 3-7
right-justifying coils, 3-8
setting print options, 3-4

Programs

closing, 1-3
converting older, F-1
data display in online, 5-6
displaying in multiple windows, 1-4
displaying in split window, 1-5
editing, 2-1
 exiting the Editor, 1-8
 editing multiple, 1-5
 from the Editor, 1-6
 from the Task Manager, 1-5
 editing online, 5-1
 accepting changes, 5-6
 cancelling changes, 5-10
 comparing with unedited program, 5-12
 verifying changes, 5-11
 changes you can make, 5-1
 downloading changes, 5-7
 memory limits, D-1
 open using Monitor PC Program, 5-4
 pausing the Editor, 5-5
 removing program, 5-10
 saving in test mode, 5-9
 testing programs, 5-9
 execution, 1-7
 opening, 1-2
 power flow in online, 5-5
 printing – see Printing, 3-1
 properties, 1-7
 running and stopping ladder, 1-8
 saving, 1-3
 saving automatically, 1-4
 setting scan time, 1-7
 states of online, 5-2

- verifying, 4-1
 - creating a verify error log file, 4-2
 - resolving errors, 4-3
 - variable configurator database, 4-2
 - warning messages, 4-3

Revision marks, displaying and hiding, 1-6

R

Run-time errors, viewing and clearing, 5-22

Rung Error trigger, 5-15

Rung table, 3-3

Rungs

- defining grid limits for, 2-2
- entering descriptions of, 2-4
 - in the program window, 2-4
 - in the Rung Properties dialog box, 2-4
- inserting instructions into, 2-5
- instructions
 - assigning variables or constants to, 2-10
 - changing type of, 2-9
 - using Find and Replace, 2-9
 - using Instruction Properties, 2-9
 - connecting
 - by drawing wires, 2-6
 - using ENO output bit, 2-6
 - Properties dialog box, 2-8
 - selecting, 2-7
- order of execution, E-1
- printing of, 3-6
- selecting, 2-2
- starting, 2-1
- turning the grid on and off, 2-2

S

Scan time, 1-8

Shortcuts, B-1

State of logic, capturing in an online program, 5-13

- based on coil becoming false, 5-14
- based on coil becoming true, 5-14
- based on rung error, 5-15

Status Bar, A-5

T

Test mode, 5-9

- removing online program from, 5-10
- saving online program in, 5-9

Tick rate, 1-8

Toolbar, A-3, F-2

- anchoring, A-5
- ladder language, A-2
- moving, A-4
- standard, A-1

Triggers

- clearing, 5-16
- re-activating, 5-15
- setting, 5-13
- waiting for while editing, 5-15

V

Variable name table, 3-3

Variables

- assigning to instruction parameters, 2-10
- changing data type of, 2-13
- changing scope of, 2-14
- entering descriptions of, 2-11
- forcing, 5-17, 5-19
- unforcing, 5-20
- list of set or forced, 5-21
- pre-defined, C-1
 - error handling, C-2
 - ladder execution time, C-2
 - program scan, C-1
- selecting, 2-13
- set/force/unforce dialog box, 5-17, 5-21
- setting, 5-17, 5-18
- testing for forced, 5-22
- total number of forced, 5-21
- unforcing an entire page, 5-21
- using Smart-Matching to enter, 2-12

Verify Error Log File, 4-2

Verify Errors, resolving, 4-3